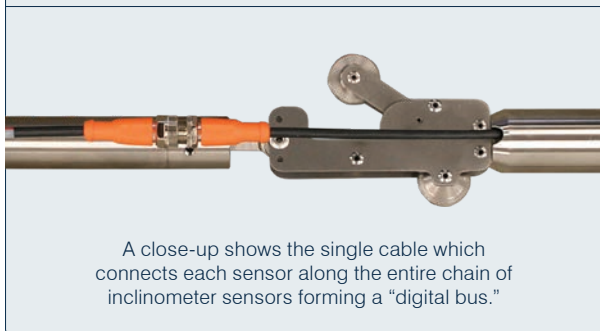


Horizontal In-place MEMS Inclinometer showing detailed structure of the wheel assembly.



A close-up shows the single cable which connects each sensor along the entire chain of inclinometer sensors forming a "digital bus."

| | |
|--|-------------------------------------|
| | PRODUCT CATEGORY: |
| | INCLINOMETERS + TILT SENSORS |

Digital Bus Horizontal In-place Inclinometer System

The Horizontal In-place MEMS Inclinometer is designed to remotely monitor, and continuously measure, underground vertical movement as a result of construction and excavation and any settlement that may occur around tunnels, dams, embankments and landfills.

These inclinometers consist of one or more MEMS inclinometer sensors housed inside a 31.75 mm (1.25 in.) diameter, water-tight, stainless steel enclosure. Each sensor is separated from the next by stainless steel rods and wheel assemblies; however, the entire system is connected by a digital bus system which consists of one single cable running the length of the entire chain of connected sensors; this eliminates the need of a separate cable for each sensor and reduces the amount of cable to be managed. Rod lengths can be varied to alter the bay length and sensors can be concentrated in areas of expected movement. An optional analog cable system is also available.

Wheel assemblies are sized to fit 70 mm (2.75 in.) or 85 mm (3.34 in.) O.D. inclinometer casing. As movement occurs and the inclinometer casing deforms, each sensor can be automatically monitored and can be read at a remote readout location. If necessary, an alarm can be triggered when movement reaches a preset critical rate or magnitude.

> WHY IT IS IMPORTANT

Provides constant remote monitoring; early warning of movements is essential for protecting life and equipment.

> APPLICATIONS

Ideal for monitoring of:

Stability adjacent to excavations or underground workings.

Settlement and vertical movements around tunnels, dams, embankments, roadways, storage tanks, and landfills.

Continuous, automated reading where early warning of movements is essential for protecting life and equipment.

> FEATURES

| | |
|---|--------------------------------|
| Highly cost effective per sensor point. | On board electronics. |
| Removable. | High precision, wheeled probe. |
| Easy adaptability to data logging. | |

> BENEFITS

| | |
|--------------------------------|--|
| ✓ Increase Safety | ✓ Custom Options |
| ✓ Increase Productivity | ✓ High Accuracy |
| ✓ High Reliability | ✓ Cost effective per sensor point |



Digital Bus Horizontal In-place Inclinometer System.



innovation in
geotechnical
instrumentation

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Digital Bus Horizontal In-place Inclinometer System



PRODUCT CATEGORY:
INCLINOMETERS + TILT SENSORS

SPECIFICATIONS + ORDERING

| SPECIFICATIONS | |
|-------------------------|---|
| ELECTRICAL | |
| ITEM | SPECIFICATION |
| Range | ±15° |
| Resolution (digital) | ±2 arc sec. (±0.0006°) (0.01 mm/m) |
| Resolution (analog) | ±5 arc sec. (±0.025 mm/m) (10Hz BW) |
| Non-linearity (digital) | ±0.0125% F.S. (±0.002°) (0.03 mm/m) |
| Non-linearity (analog) | ±0.05% F.S. (±0.0075°) (0.13 mm/m) |
| Repeatability (digital) | ±0.0125% F.S. (±0.002°) (0.03 mm/m) |
| Repeatability (analog) | ±0.025% F.S. (±0.004°) (0.06 mm/m) |
| Sensor | MEMS (Micro-Electro-Mechanical Systems) Accelerometer |
| Sensor Offset | +/- 0.002 arc deg./deg. C |
| Sensor Sensitivity | +/- 0.013 % of reading/deg. C |
| Excitation (analog) | 8 - 15V DC |
| Operating Temp. | -40 to 85°C (-40 to 185°F) |
| Ingress Protection | IP68 to 200m H ₂ O (2000 kPa) |
| MECHANICAL | |
| Gauge Length | 0.5 - 3 meters |
| Housing Diameter | 31.75mm (1.25 in.) (sensor) |
| Wheel Assembly | 70 mm (2.75 in.) 85 mm (3.34 in.) |
| Extension Rod Diameter | 25 mm (1.0 in.) |

| ORDERING: GENERAL INFO REQUIRED | |
|--|---------------------------------|
| Part number | Number of boreholes |
| Number of sensors per borehole | Location of sensors in borehole |
| Bay length | Wheel assembly size |
| Length of signal cable | |
| OPTIONS | |
| Submersible cable connector for bus options. | |

| ORDERING: SENSORS | |
|---|---------------|
| DIGITAL BUS CABLE SYSTEM | PART # |
| MEMS IPI bus sensor assembly: Uniaxial for 70 mm casing | IC7650 |
| MEMS IPI bus sensor assembly: Uniaxial for 85 mm casing | IC7655 |
| ANALOG CABLE SYSTEM | PART # |
| MEMS IPI sensor assembly: Uniaxial for 70 mm casing | IC7600 |
| MEMS IPI sensor assembly: Uniaxial for 85 mm casing | IC7605 |

| ORDERING: COLLAR HANGERS | |
|--------------------------------------|---------------|
| DIGITAL BUS SYSTEM OR ANALOG | PART # |
| Hanger & Wheel Assembly 70 mm casing | IC7070H |
| Hanger & Wheel Assembly 85 mm casing | IC7085H |

| ORDERING: BAY RODS | |
|--------------------------------------|---------------|
| DIGITAL BUS SYSTEM AND ANALOG | PART # |
| Bay rod for 0.5 m gauge length | IC7700 |
| Bay rod for 1 m gauge length | IC7701 |
| Bay rod for 1.5 m gauge length | IC7702 |
| Bay rod for 2 m gauge length | IC7703 |
| Bay rod for 2.5 m gauge length | IC7704 |
| Bay rod for 3 m gauge length | IC7705 |

| ORDERING: CABLES | |
|---|---------------|
| DIGITAL BUS SYSTEM AND ANALOG | PART # |
| 4 conductor, 22 gauge polyurethane jacketed cable (digital bus) | EL380004 |
| 6 conductor, 22 gauge polyurethane jacketed cable (analog) | EL380006 |

| ORDERING: READOUTS | |
|--|------------------|
| READOUTS & DATA LOGGERS | PART # |
| Ultra Rugged Field PC2 (digital bus systems) | IC32000-AR2-RSTS |
| Digital Interface for Ultra Rugged Field PC2 with software | ELGL4010 |
| MEMS Analog Readout (analog systems) | IC6800-V |
| flexDAQ Data loggers (analog and digital systems) | |

| IMPERIAL LENGTHS AVAILABLE UPON REQUEST |
|---|
| Please contact RST for details. |

